Allied Data Sheet

Product ID ASCSR

PRODUCT NAME

Pneumatic Actuator Speed Controller

MODEL NO.

ASCSR-N

DESCRIPTION OF THE PRODUCT

Mounted directly to spring return pneumatic actuators or used with Namur solenoid valves and/or positioners. The Pneumatic Actuator Speed Controller was designed with an advanced throttling technology that was made specifically for the use of controlling the opening and closing speeds of pneumatic actuators. The speed controller is able to control the rotary speed of the actuator at any rate accurately, consistently & safely without the fluctuation that is commonly found in Brass Speed Controls due to vibrations and other difficult hazardous conditions.



SPECIFICATIONS AND TECHNICAL DATA

MOUNTING AND ADJUSTMENT

Materials in contact with fluid	Aluminum, Brass, Buna NBR
Coating	Anodized coated
Seal	Buna N
Assembly and Connection	24×32 Namur
Fasteners	Stainless steel
Working Type	Spring return (3/2)
Working Medium	less than 40µm filtered and dried air
Maximum Orifice of Flux	Φ 3.74mm (11.07mm2)
Maximum flow coefficient	500L/M
Working Temperature	-20℃~80℃
Working Pressure	1.5∼8 bar
Environment	Type 4, 4X (indoor and outdoor)

Control closed speed

Control opening speed

3/2(Electric Fail Closed)

Accessory (□P)
(Adapter for pipe connection)



Most Important hint: Armed with the speed controller, the opening and closing speed of the actuator can be adjusted separately or simultaneity by two speed control knobs conveniently located on both ends. The orifice range can be adjusted from $\Phi0$ " to 0.15" / $\Phi0$ mm to $\Phi3.74$ mm.

DRAWING AND DIMENSION

24x32 Namur Connection





