Allied Data Sheet

PRODUCT NAME

Pneumatic Actuator Speed Controller

MODEL NO.

ASCDA

DESCRIPTION OF THE PRODUCT

Mounted directly to double acting pneumatic actuators or used with Namur solenoid valves and/or positioners. The Pneumatic Actuator Speed Controller was designed with an advanced throttling technology that was made specifically for the use of controlling the opening and closing speeds of pneumatic actuators. The speed controller is able to control the rotary speed of the actuator at any rate accurately, consistently & safely without the fluctuation that is commonly found in Brass Speed Controls due to vibrations and other difficult hazardous conditions.

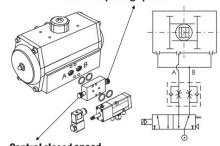
SPECIFICATIONS AND TECHNICAL DATA Materials in contact with fluid Aluminum, Brass, Buna NBR Coating Anodized coated Seal Buna N 24×32 Namur **Assembly and Connection** 2-M5X50 used for ALV300 2-M5X55 used for ALV500 Fasteners(Stainless steel) 2-M5X40 used for Adapter Working Type Double acting (5/2) **Working Medium** less than 40µm filtered and dried air **Maximum Orifice of Flux** Φ 3.74mm (11.07mm2) Maximum flow coefficient 500L/M **Working Temperature** -20℃~80℃ **Working Pressure** $1.5\sim8$ bar **Environment** Type 4, 4X (indoor and outdoor)



Product ID ASCDA

MOUNTING AND ADJUSTMENT

Control opening speed



Control closed speed

5/2(Electric Fail Closed)

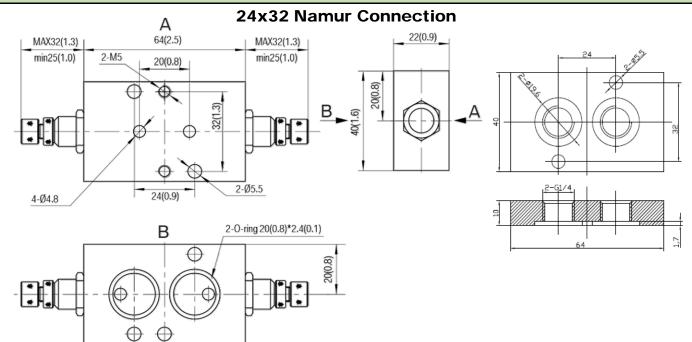
Most Important hint: Armed with the speed controller, the opening and closing speed of the actuator can be adjusted separately or simultaneity by two speed control knobs conveniently located on both ends. The orifice range can be adjusted from Φ0" to 0.15" / Φ0 mm toΦ3.74 mm.

Adapter for pipe connection





DRAWING AND DIMENSION



ALLIED AUTOMATION

Pneumatic Actuator Speed Controller

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Adapter